



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3580-1

Job Sheet 168929



Part No: D3580-1

Job Qty: 24 ea

Part Name: Joggle Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/27/17

Job Tracking No:

Due Date: 11/29/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP Rev :A New Issue 07.06.25 EC IPP Rev:B Removed Powder Coat 07-07-11 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea		11/28/17	0.00	0.00	Start Up Waterjet		
100	Waterjet	24 pcs		11/28/17	0.00	0.47	Waterjet1		SE DAS 38
120	QC	24 pcs		11/28/17	0.00	0.00	QC8		SE DAS 38
130	Small Fab	24 pcs		11/29/17	0.01	0.78	Small Fab		SE DAS 38
140	QC	24 pcs		11/29/17	0.00	0.00	QC5		SE DAS 38
150	Packaging	24 pcs		11/29/17	0.00	0.00	Packaging3	5/5/40	SE 9-89
160	QC21-SA	24 Ea		11/29/17	0.00	0.00	QC21		17/12/16

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S18GA	0	218	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Joggle Bracket	0.194inches + 0.005 - 0.001	0.199 0.193		
2	Joggle Bracket	1.750inches ± 0.030	1.780 1.720		
3	Joggle Bracket	0.750inches ± 0.030	0.780 0.720		
4	Joggle Bracket	0.294inches ± 0.010	0.304 0.284		

Plex 11/27/17 7:50 AM dart.lacelle.linda

DART
AEROSPACE
S014512



Joggle Bracket

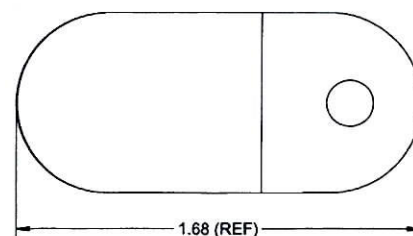
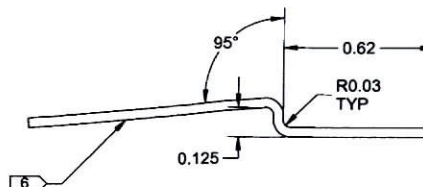
PART NO:
Revision:
Operation:
Change No:

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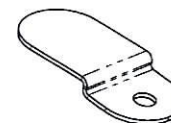
Start up Operation

Mfg Date: 11/28/17
Job No: 168929

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D3580-1 JOGGLE BRACKET



RELEASED
2014-07-02

NOTES:

- 1) MATERIAL: MADE FROM D3580-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1 ON THE UNDERSIDE OF THE PART AS INDICATED
- 7) WEIGHT: 0.01 lbs

C	UPDATED DWG FORMAT. ADDED D3580-3 (ZN B5-3) AND D3580-5 (ZN B5-4). ADDED SIDE VIEW TO D3580-1F (ZN D5-2)	AK	14.02.12
B	REMOVE POWDER COAT	CB	07.07.09
A	NEW ISSUE	CB	07.05.15
REV.	DESCRIPTION	BY	DATE
DESIGN	AK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AK		
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JLM	D3580	SHEET 1 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	JOGGLE BRACKET	NTS
DATE	14.02.12	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

APPROVED

